

Raw Material Size List

Catalog: <https://www.facemaskmachine.com/product/37-en.html>

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| Mask Type | Picture | Material | Specification | Roll Width | Roll ID | Roll OD | For 1 Million |
|---------------------------------|---|---------------------------------------|--------------------------|---------------|---------|---------|---------------|
| Medical Mask Earloop Style |  | Surface Non-woven Fabric | 25~35g | 175mm | 55~80mm | ≤650mm | 1ton |
| | | BFE99 Melt Blown Fabric | 25~35g | 175mm | 55~80mm | ≤650mm | 1ton |
| | | Skin-friendly Non-woven Fabric | 25~35g | 195mm | 55~80mm | ≤650mm | 1ton |
| | | Nose Clip Wire | 2.5~3mm | ≤120mm | ≥140mm | ≤400mm | 400kg |
| | | Earloop Elastic Rope | Φ3mm | In Bag or Box | | 500kg | |
| Foldable Mask |  | Surface Non-woven Fabric | 25~35g | 260mm | 55~80mm | ≤650mm | 1ton |
| | | Hot Air Cotton (ES) | 50g | 260mm | 55~80mm | ≤650mm | 2ton |
| | | BFE99 Melt Blown Fabric | 25~35g | 260mm | 55~80mm | ≤650mm | 1ton |
| | | Skin-friendly Non-woven Fabric | 25~35g | 260mm | 55~80mm | ≤650mm | 1ton |
| | | Flat Nose Clip Wire | 5mm wide | ≤120mm | ≥140mm | ≤300mm | 600kg |
| | | Exhalation Valve | Various types for choice | | | | 1 million |
| | | Flat Earloop Elastic Rope | 5mm wide | In Bag or Box | | 800kg | |
| Cup Mask Staple Type |  | Surface Non-woven Fabric (Option) | 25~35g | 220mm | 55~80mm | ≤650mm | 1ton |
| | | Activated Carbon Fiber Cloth (Option) | 50~220g | 220mm | 55~80mm | ≤650mm | 4ton |
| | | BFE99 Melt Blown Fabric (2~3 layers) | 25~35g | 220mm | 55~80mm | ≤650mm | 1ton |
| | | Needle Punched Cotton | 120~220g | 250mm | 55~80mm | ≤650mm | 8ton |
| | | Flat Head Strap Elastic Rope | 5~7mm wide | ≤220mm | 18~30mm | ≤260mm | 800kg |
| | | Head Strap Staple Wire | 1.4~0.4mm | ≤140mm | 15~25mm | ≤130mm | 400kg |
| | | Exhalation Valve | Various types for choice | | | | 1 million |
| | | Nose Clip Wire With Melt Adhesive | 5mm wide | ≤150mm | 25~40mm | ≤260mm | 1ton |
| Cup Mask Welding Type |  | Surface Non-woven Fabric (Option) | 25~35g | 220mm | 55~80mm | ≤650mm | 1ton |
| | | Activated Carbon Fiber Cloth (Option) | 50~220g | 185~200mm | 55~80mm | ≤650mm | 4ton |
| | | BFE99 Melt Blown Fabric (2~3 layers) | 25~35g | 185~200mm | 55~80mm | ≤650mm | 1ton |
| | | Needle Punched Cotton | 120~220g | 220mm | 55~80mm | ≤650mm | 8ton |
| | | Flat Head Strap Elastic Rope | 5~7mm wide | ≤220mm | 18~30mm | ≤260mm | 800kg |
| | | Exhalation Valve | Various types for choice | | | | 1 million |
| | | Nose Clip Wire With Melt Adhesive | 5mm wide | ≤150mm | 25~40mm | ≤260mm | 1ton |
| Medical Mask Head Belt Style |  | Surface Non-woven Fabric | 25~35g | 175mm | 55~80mm | ≤650mm | 1ton |
| | | BFE99 Melt Blown Fabric | 25~35g | 175mm | 55~80mm | ≤650mm | 1ton |
| | | Skin-friendly Non-woven Fabric | 25~35g | 195mm | 55~80mm | ≤650mm | 1ton |
| | | Nose Clip Wire | 2.5~3mm | ≤120mm | ≥140mm | ≤400mm | 400kg |
| | | Non-woven Head Belt | 30~35g | 20mm | 55~80mm | ≤400mm | 1500kg |
| KF94 Fish Mask |  | Surface Non-woven Fabric | 25~35g | 240mm | 55~80mm | ≤650mm | 1ton |
| | | BFE99 Melt Blown Fabric (2 layers) | 25~35g | 240mm | 55~80mm | ≤650mm | 2ton |
| | | Skin-friendly Non-woven Fabric | 25~35g | 240mm | 55~80mm | ≤650mm | 1ton |
| | | Flat Nose Clip Wire | 5mm wide | ≤120mm | ≥140mm | ≤300mm | 600kg |
| | | Earloop Elastic Rope | Φ3mm | In Bag or Box | | 500kg | |

Remark for cup mask materials:

- 1) Normally only needle punched cotton and meltblown fabric are necessary, the other fabrics can be selected according to the situation and are not necessary.
- 2) The meltblown cloth and activated carbon cloth must have sufficient elasticity. The use of inelastic cloth will cause the cloth to crack during hot forming.
- 3) Elastic bands must be packed with plastic rolls, paper rolls cannot be used, because the paper tray is too soft, it will easily cause material jams after deformation.